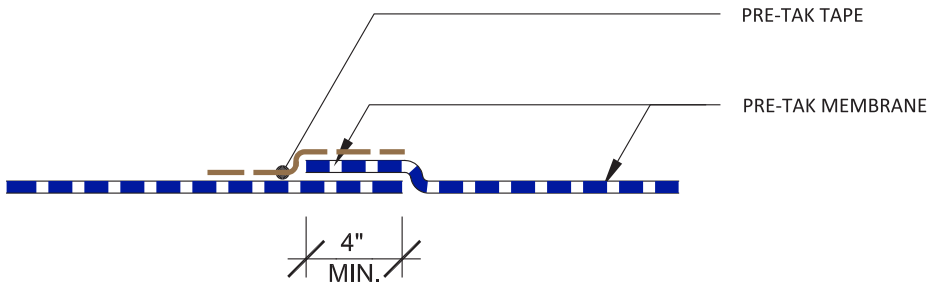


C **NON-FACTORY SANDWICH SEAM**

APPLICATION NOTES: SANDWICH FACTORY SEAM

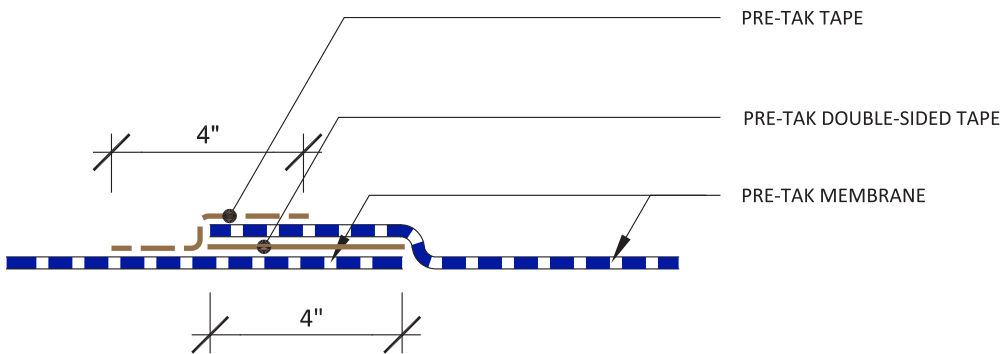
- 1) APPLY DOUBLE-SIDED PRE-TAK TAPE TO LOCATION OF OVERLAP SEAM
- 2) LINE UP TOP LAYER OF PRE-TAK OVER BOTTOM SHEET SEAM LOCATION (MIN. 4 INCHES)
- 3) REMOVE RELEASE LINER COVERING ADHESIVE ON PRE-TAK TAPE AND ADHERE SHEETS TOGETHER
- 4) ROLL STEEL ROLLER OVER TOP SHEET SEAM SEVERAL TIMES WHILE APPLYING SIGNIFICANT PRESSURE
- 5) VERIFY SEAM IS COMPLETELY BONDED
- 6) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH SINGLE-SIDED PRE-TAK TAPE.



D **NON-FACTORY POSITIVE LAP SEAM**

APPLICATION NOTES: POSITIVE LAP SEAM

- 1) LINE UP TOP LAYER OF PRE-TAK UP OVER BOTTOM SHEET A MINIMUM OF 4 INCHES
- 2) REMOVE PRE-TAK TAPE RELEASE LINER COVERING ADHESIVE
- 3) POSITION PRE-TAK TAPE EVENLY CENTERED OVER CENTER OF SEAM AND ROLL OUT ONTO SEAM
- 4) STEEL ROLLER OVER SEAM SEVERAL TIMES WHILE APPLYING SIGNIFICANT PRESSURE
- 5) VERIFY SEAM IS COMPLETELY BONDED
- 6) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRE-TAK TAPE.



E **NON-FACTORY REINFORCED SEAM**

*REINFORCED SEAM REQUIRED FOR SHOTCRETE APPLICATIONS AND HYDROSTATIC WATERTABLE CONDITIONS.

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| KINGFIELD CONSTRUCTION PRODUCTS 20 N 4th St, Suite 300 Minneapolis, MN 55401 e: info@kingfieldcp.com o/f: 612.225.5167 | PRE-TAK SEAM DETAILS NON-FACTORY LAP SEAMS | DETAIL # PRE-001B |
| | | SYSTEM: PRE-TAK |
| | | ISSUED: 12/15/2017 |
| | | SCALE: No To Scale |